



ROBAR INDUSTRIES LTD.

SUBMITTAL INFORMATION

ROBAR 6404/6506 CAST DUCTILE TAPPING SLEEVE

USE

Robar 6404/6506 Tapping Sleeves are used to make a branch outlet off a main supply line on Ductile or Cast Iron pipe only.

MATERIALS

Body &
Flange

Cast Ductile Iron per ASTM A536 standard.
Flange 150 pound bolt pattern

Fasteners

6404 - 3/4" NC Cast Ductile Carridge Bolts
6506 - 3/4" NC T-304 Stainless Steel.

Coating

6404 - Two coats of red enamel.
6506 - Fusion Bonded Epoxy per AWWA C-213 standard.

Gaskets

Flange gaskets is O-Ring style. Gaskets are made from Nitrile Rubber (NBR) compound. Meets ASTM D2000 standard.

Test Plug

3/4" NPT Mild Steel

PRESSURE

When following Robar installation instructions correctly the tapping sleeve will handle working pressures up to 150 PSI. Contact Robar for higher working pressures.

SIZES AVAILABLE

4" - 8"

Effective: 01/23/2015

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