**1508 / 1506**

**CAST DUCTILE IRON COUPLING**

**APPLICATIONS:**
ROBAR 1508 / 1506 Straight and Transition couplings are used to make a non-restrained connection between two pipes of the same nominal size but with same or different ODs. Used in areas where corrosion is a factor, the 1506 body is Epoxy coated with Stainless Steel fasteners.

**MATERIAL SPECIFICATIONS:**
- Center Sleeve: Cast Ductile Iron.
- End Rings: Cast Ductile Iron.
- Gaskets: SBR (Buna S) Rubber. Other compounds available.
- Coating: Corrosion Protective Epoxy coating.

**HOW TO ORDER:**
Determine the product number (1506, etc.) and pipe OD or end plate combination for each end of the coupling (see page 1.1.1, 1.1.2), and then use the appropriate ordering code as shown in the following example.

To couple a 6" Steel pipe (6.63" OD) to a 6" C900 PVC pipe (6.90" OD), using SS Bolts the ordering code is:

1506 - 6.63 x 6.90  
i.e. 1506 - 6 D3 x A1

**ROBAR 1508R / 1506R**

**CAST DUCTILE IRON REDUCING COUPLING**

**APPLICATIONS:**
ROBAR 1508R / 1506R Straight and Transition couplings are used to make a non-restrained connection between two pipes of the different nominal sizes. Used in areas where corrosion is a factor, the 1506R body is Epoxy coated with Stainless Steel fasteners.

**MATERIAL SPECIFICATIONS:**
- Center Sleeve: Cast Ductile Iron.
- End Rings: Cast Ductile Iron.
- Gaskets: SBR (Buna S) Rubber. Other compounds available.
- Coating: Corrosion Protective Epoxy coating.

**HOW TO ORDER:**
Determine the product number (1506R, etc.) and pipe OD or end plate combination for each end of the coupling (see page 1.2.1, 1.2.2), and then use the appropriate ordering code as shown in the following example.

To couple an 8" Ductile Iron pipe (9.05" OD) to a 6" C900 PVC pipe (6.90" OD) using SS Bolts, the ordering code is:

1506R - 9.05 x 6.90  
i.e. 1506R - 9A1 x 6A1

**CAUTION**
Couplings do not prevent pipe pullout. Suitable restraint should be used when required.

These products are tested and certified by WQA to NSF/ANSI standard 61

ROBAR INDUSTRIES LTD.
Surrey, British Columbia  |  Saint-Bruno, Quebec
Phone: 1-800-663-6553  |  Phone: 1-800-315-9525
Website: www.robarindustries.com  |  E-mail: waterworks@robarindustries.com

Effective: April 1, 2016