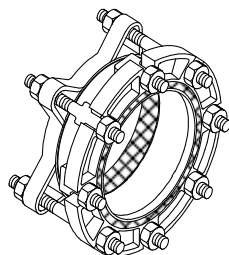




7404/7406 FLANGE COUPLING ADAPTER

CAST DUCTILE IRON
PRICE INFORMATION



Nominal Pipe Size	Working Range			End Code	List Price					
	Low	Pipe OD Actual	High		Body	End Rings	Gaskets	O-Ring Gasket	Complete 7404 FCA	Complete 7406 FCA
4"	3.45	3.50	3.60	4T	\$ 93.55	\$ 17.17	\$ 8.78	\$ 5.75	\$ 205.32	\$ 389.33
	3.75		4.05	F3A						
	4.05		4.35	F3B						
	4.40	4.50	4.60	D3						
	4.74	4.80	5.10	A1						
	5.10		5.30	E5						
6"	5.85		6.15	F3A	\$ 97.46	\$ 34.93	\$ 10.68	\$ 7.65	\$ 291.23	\$ 515.87
	6.15		6.45	F3B						
	6.50	6.63	6.70	D3						
	6.86	6.90	7.10	A1						
	7.15		7.35	E5						
8"	7.90		8.25	F3A	\$ 139.44	\$ 45.06	\$ 16.37	\$ 9.59	\$ 352.70	\$ 577.35
	8.25		8.55	F3B						
	8.55	8.63	8.75	D3						
	8.99	9.05	9.30	A1						
	9.30		9.50	E5						
10"	10.60	10.75	10.90	10T	\$ 194.99	\$ 65.76	\$ 22.27	\$ 11.53	\$ 555.99	\$ 995.36
	11.10	11.10	11.40	B2						
	11.55		11.75	A1						
	11.90		12.10	E5						
12"	12.60	12.75	12.90	12T	\$ 236.71	\$ 83.35	\$ 32.16	\$ 13.29	\$ 629.22	\$ 1,068.47
	13.20	13.20	13.50	B2						
	13.80	14.00	14.10	A1						
	14.10		14.35	E5						

All dimensions are in inches

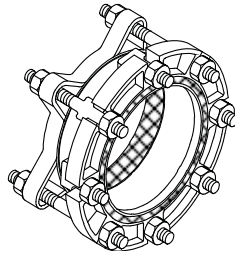
ROBAR INDUSTRIES LTD.
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LES PRODUITS INDUSTRIELS ROBAR INC.
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7504/7506 FLANGE COUPLING ADAPTER

CAST DUCTILE IRON
PRICE INFORMATION



Nominal Pipe Size	Working Range			End Code	List Price					
	Low	Pipe OD Actual	High		Body	End Rings	Gaskets	O-Ring Gasket	Complete 7504 FCA	Complete 7506 FCA
4"	3.45	3.50	3.60	4T	\$111.03	\$ 26.51	\$ 8.78	\$ 5.75	\$ 249.92	\$ 398.90
	3.75		4.05	F3A						
	4.05		4.35	F3B						
	4.40	4.50	4.60	D3						
	4.74	4.80	5.10	A1						
	5.10		5.30	E5						
6"	5.85		6.15	F3A	\$122.53	\$ 47.42	\$10.68	\$ 7.65	\$ 343.26	\$ 554.50
	6.15		6.45	F3B						
	6.50	6.63	6.70	D3						
	6.86	6.90	7.10	A1						
	7.15		7.35	E5						
8"	7.90		8.25	F3A	\$174.74	\$ 64.05	\$16.37	\$ 9.59	\$ 402.23	\$ 633.21
	8.25		8.55	F3B						
	8.55	8.63	8.75	D3						
	8.99	9.05	9.30	A1						
	9.30		9.50	E5						
10"	10.60	10.75	10.90	10T	\$250.56	\$ 90.79	\$22.27	\$11.53	\$ 611.35	\$1,072.51
	11.10	11.10	11.40	B2						
	11.55		11.75	A1						
	11.90		12.10	E5						
12"	12.60	12.75	12.90	12T	\$313.60	\$122.78	\$32.16	\$13.29	\$ 698.98	\$1,182.66
	13.20	13.20	13.50	B2						
	13.80	14.00	14.10	A1						
	14.10		14.35	E5						

All dimensions are in inches

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Dismantling Joints

7404DJ/7406DJ/7504DJ/7506DJ

PRICE INFORMATION

Nominal Size	Weight Lbs	LIST PRICE			
		7404DJ Shop coat MS bolts	7406DJ Shop coat SS bolts	7504DJ Epoxy coated MS bolts	7506DJ Epoxy Coated SS bolts
4"	26.0	\$ 403.30	\$ 464.85	\$ 437.38	\$ 497.98
6"	39.0	\$ 524.68	\$ 681.76	\$ 572.34	\$ 727.00
8"	52.0	\$ 701.26	\$ 864.72	\$ 753.83	\$ 916.77
10"	83.0	\$ 1,022.03	\$ 1,556.62	\$ 1,091.21	\$ 1,636.49
12"	107.0	\$ 1,306.24	\$ 1,826.31	\$ 1,427.02	\$ 1,937.59

Notes: Torque to 70-80 ft-lbs.

Flange body is cast ductile iron per ASTM A536-05, class D - 150 PSI WP rating

Dismantling Joints are not to be used in place of Expansion Joints.

Mount Flanges prior to tightening end ring

Tie Rods are ASTM A193 B7 material

Stainless Steel tie rods are available per ASTM A193 B8/B8M class 2 upon request

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