



# 2408/2508 SERVICE SADDLE

## INSTALLATION GUIDE

1. Visually inspect the Service Saddle to ensure it is the required nominal and outlet size for the desired application. Make sure that the saddle is complete and that there are no missing nuts or washers.
2. Completely remove straps from the saddle body and check the fit of the saddle on the pipe. Note: 2408/2508 Saddles are designed for use on RIGID PIPE ONLY (DI, Steel, A/C).
3. Clean the entire circumference of the pipe where the saddle is to be installed. Make sure to clean the threads with a wire brush to remove any sand or dirt. Lubricate the saddle gasket with a certified potable lube such as Robar's SLIKSTYX.
4. Position the saddle on the pipe and install the straps. Hand tighten the nuts while making sure that the straps are positioned evenly. Be sure to avoid rotating the saddle once this has been done. Using a torque wrench, tighten the nuts evenly and incrementally in a cross pattern to 70-80 ft. lbs. A cross pattern tightening method allows for even and positive gasket seating.
5. Once torque has been achieved, inspect for proper fit and positioning. Install the main stop using Teflon tape. Check for leaks. Be sure to re-tighten the saddle to 70-80 ft. lbs after tapping operation and before back filling.



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