5518 / 5528 / 5538

REPAIR CLAMPS WITH CAST LUGS

APPLICATIONS

The ROBAR **5500** Series Repair Clamps with cast lugs are used to effectively repair holes or breaks in water mains.

MATERIAL SPECIFICATIONS

Shell:	T304 Stainless Steel
Lugs:	Ductile Iron, epoxy coated
Armor:	T304 Stainless Steel
Gasket:	Nitrile (NBR) Rubber
Fasteners:	5/8 HSLA bolts and nuts Stainless steel option
PSI Rating:	150 psi

OPTIONS

Outlet taps: 3/4" to 2" IP or 3/4" to 2" CC

Other steel and rubber material specifications

Multiple sections other than those specified below

5518 (Style 1)

- 1 Section sizes 3" - 12".

5528 (Style 2)

- 2 Sections sizes 4" - 16".

5538 (Style 3)

- 3 Sections sizes 12" - 30".

HOW TO ORDER

Determine the product number (**5518 / 5528 / 5538**), high limit number (see pages 5.1.2, 5.1.3 and 5.1.4), length of clamp and outlet size if any and then order by using the appropriate ordering code as shown in the following example.

For a one section (**Style 1**) clamp, 8" long, for a pipe with an OD of between (6.85" - 7.25"), the ordering code is:

Product Number		High Limit of Range		Clamp Width
5518	**-**	**7.25"**	**x**	**8"**

i.e. **5518 - 7.25 x 8**

As above but with a ¾" cc outlet **5518 - 7.25 - 8 x ¾ CC**

For a two section (**Style 2**) clamp, 12" long, for a pipe with an OD of between (7.05" - 7.85"), the ordering code is:

Product Number		High Limit of Range		Clamp Width
5528	**-**	**7.85"**	**x**	**12"**

i.e. **5528 - 7.25 x 8**

As above but with a ¾" cc outlet **5528 - 7.85 - 12 x ¾ CC**

For a three section (**Style 3**) clamp, 16" long, for a pipe with an OD of between (21.40" - 22.60"), the ordering code is:

Product Number		High Limit of Range		Clamp Width
5538	**-**	**22.60"**	**x**	**16"**

i.e. **5538 - 22.60 x 16**

As above but with a ¾" cc outlet **5538 - 22.60 - 16 x ¾ CC**

Note: - Prices for special designs, lengths or diameters may be obtained from the factory on request.
- If tapped outlets are required, add outlet price from price list.
- EC Pads available upon request.

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